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DSI 9250-011
Job Sheet 170840



Part No: DSI 9250-011

Job Qty: 1 ea

Part Name: Basket Conversion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/22/18

Job Tracking No:

Due Date: 2/9/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG DSI9250 REV B IPP: A 03.05.15 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/9/18	2/9/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging1-5		
120	QC	1 pcs	2/9/18	2/9/18	0.00	0.00	QC4		
125	DC	1 pcs	2/9/18	2/9/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/9/18	2/9/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea	2/9/18	2/9/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile: DSI 9250-011 and create labels per PPP DSI 9250-011 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP DSI 9700-011 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-13A	Bolt	2 Ea (2 ea)	90-Start up Operation	
AN4-22A	Bolt	7 Ea (7 ea)	90-Start up Operation	
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	
AN970-4	Washer	4 Ea (4 ea)	90-Start up Operation	
D2022-101	Spacer	5 Ea (5 ea)	90-Start up Operation	
D2258-200	Weight Placard 200lb	1 Ea (1 ea)	90-Start up Operation	
D2332-041	Lid Prop Assembly 6.69"	1 Ea (1 ea)	90-Start up Operation	
D2530	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	
D2856-400-720	Abrasion Strip 4" X 7.20"	4 Ea (4 ea)	90-Start up Operation	
D2989-041	Basket Lid	1 Ea (1 ea)	90-Start up Operation	
D2989-043	Basket Lid Aft	1 Ea (1 ea)	90-Start up Operation	
MS21042-3	Nut	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	9 Ea (9 ea)	90-Start up Operation	
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	
NAS1149D0416J	Washer	2 Ea (2 ea)	90-Start up Operation	
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	
NAS1149D0563J	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1515H4	Washer	2 Ea (2 ea)	90-Start up Operation	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					